



FABRICATING MACHINERY
WELDING SOLUTIONS

BENDMAK
BENDING & DRILLING & WELDING SOLUTIONS

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BEF

16-station tool changer ①

④ Full CNC System

⑤ Hydraulic Clamping



① 16-station tool changer



② Powerful 30 HP Drill Head



③ High positioning accuracy with speed



④ Full CNC System



⑤ Hydraulic Clamping

PLATE DRILLING MACHINES

② Powerful 30 HP Drill Head

③ High positioning accuracy with speed



BEF TECHNICAL INFORMATION	BEF 10	BEF 07
Control panel	Mitsubishi M70 V	Mitsubishi M70 V
Number of Drilling Units	1 Vertical	1 Vertical
Speed Range	10-3000 rpm	10-3000 rpm
Tool Holder	BT 40	BT 40
Motor Power	30 HP / 103 lbf.ft	30 HP / 103 lbf.ft
Spindel Torque	206 lbf.ft	206 lbf.ft
Plate Dimensions Min. (inch)	4x4x1/4	8x8x1/4
Plate Dimensions Max. (inch) *The dimensions are based on maximum material weight that can be positioned	40x59x2-1/2 40x47x3-1/8 31-5/16x59x3-1/8	27,6x49,2x1-9/16
Plate Thickness min/max (inch)	1/4 - 3-1/8	1/4 - 3-1/8
Maximum material weight that can be positioned (lbs)	1650	1100
Max. Drilling Capacity (inch)	1-9/16	1-9/16
Tapping min./max.	3/8" - 1"	3/8" - 1"
Axis X Speed	65 ft/min	65 ft/min
Axis Y Speed	65 ft/min	65 ft/min
Axis Z Speed	49 ft/min	49 ft/min
Automatic Tool Changing (ATC)	16 Units	16 Units
Machine Weight (lbs)	-16.000	-14.330
Area Covered by the Machine (feet)	-21,3x16,4x8,4	-19x15,8x8,9